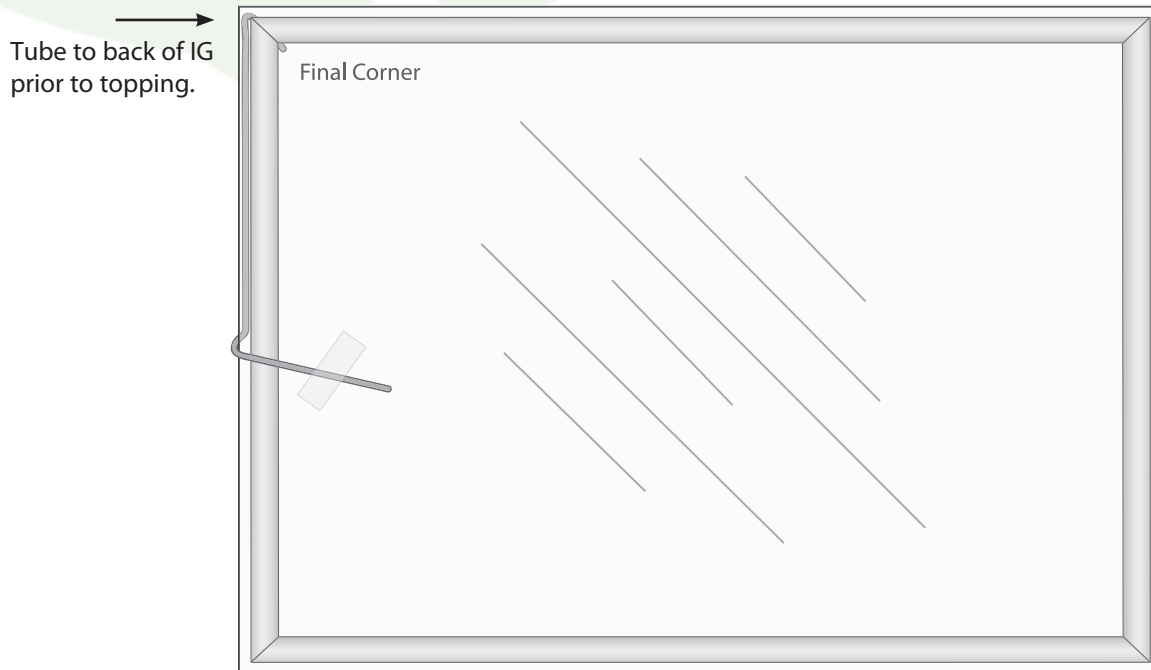


**Capillary Tube Location for *Super Spacer*[®]
When installed on a Vertical Lisc Line**



- Capillary tubes should be pre-bent and inserted in the top left corner of the I.G. unit. The tube should be bent over the inboard piece of glass and taped to the back lite of glass until secondary sealant has been applied. The tube can then be set in place following industry-approved guidelines. (SIGMA Technical Bulletin TB1601-95)
- Capillary tubes must be inserted at the Grid Station prior to the Matching Press. (Reference Lisc operating instructions for stopping units at this location.)
- Soft stainless steel or aluminum capillary tubes are recommended over hard stainless steel tubes.

For further information, please contact Quanex’s Technical Services Department.

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2	Formatting	06-11
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